aBP-Module®
Continuous product feeding without bridging

Pumps & Systems
The efficient system against bridging

Function and Construction

With its aBP-Module® NETZSCH provides the solution to bridging. This system, available for the revised pump series BF/SF ensures continuous conveyance of your medium, no matter how.

aBP stands for
- asynchronous
- Bridge
- Preventing

Function

The aBP-Module® consists of a top hopper with two inner spoked wheels. The spoked wheels are located close to the hopper walls, creating the effect of "moving hopper walls" which impart a shearing effect in the medium. The speed difference of the spoked wheels, which is independently adjustable, creates the required shearing effect, thereby reliably preventing bridge building inside the hopper. The structured surface of the spoked wheels further supports product agitation.

Advantages
- No bridge building
- High operational safety
- Ideal adjustment of the differing speed of spoked wheels to the characteristics of the conveyed media
- Optimal filling of screw conveyor
- Reliable product feeding towards screw conveyor
- Safe measuring and controlling of filling due to free shaft centre
- Compatibility with all NEMO® pumps of series BF/SF
- Retrofittable without modification of pump
- Sturdy construction
- Maintenance friendly
Example of a NETZSCH aBP-Module®

Further characteristics

<table>
<thead>
<tr>
<th>Material</th>
<th>Steel and/or stainless steel 1.4301</th>
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</thead>
<tbody>
<tr>
<td>Shaft Sealing</td>
<td>Packed stuffing box</td>
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<tr>
<td>Drives</td>
<td>Two independent drives with screw gears, speed control by a frequency inverter</td>
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<tr>
<td></td>
<td>Independent from pump speed</td>
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<td></td>
<td>Optional drive direction</td>
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<tr>
<td>Series</td>
<td>Series BF/SF</td>
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<td></td>
<td>Sizes NM045 to NM090</td>
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<td>Optional hopper length</td>
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</tbody>
</table>

1 Spoked wheels with structured surface

2 Hopper

3 Screw conveyor

Drive

Illustration of structured surface
The NETZSCH Group is a mid-sized, family-owned German company engaging in the manufacture of machinery and instrumentation with worldwide production, sales, and service branches.

The three Business Units – Analyzing & Testing, Grinding & Dispersing and Pumps & Systems – provide tailored solutions for highest-level needs. Over 3,500 employees at 210 sales and production centers in 35 countries across the globe guarantee that expert service is never far from our customers.

The NETZSCH Business Unit Pumps & Systems offers with NEMO® progressing cavity pumps, TORNADO® rotary lobe pumps, NOTOS® multi screw pumps, macerators/grinders, dosing technology and equipment custom built and challenging solutions for different applications on a global basis.

Proven Excellence.